### Sure BuilT Concrete Forms & Accessories

### www.surebuilt-usa.com

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**Bar Support \*** 

Slab Bolster
Slab Bolster Upper
Individual High Chair
Continuous High Chair

Continuous High Chair Upper

Beam Bolster

**Bridge Deck Forming** 

Bridge Overhang Bracket \*
Exterior Hangers \*
Exterior Half Hangers \*
Interior Hangers \*
Interior Half Hanger \*

Adjustable Joist Hanger

Coil Rod \*

1/2" Coil Rod 3/4" Coil Rod 1" Coil Rod 15mm Coil Rod 20mm Coil Rod

Coil Ties \*

1/2" Coil Ties 3/4" Coil Ties 1" Coil Ties 1-1/4" Coil Ties

**Concrete Hoppers** 

Hoppers Elephant Trunk Tremie Pipe Steel Collar

Floor Systems \*

Dowel Basket
Taper Dowel
Steel Edge Nosing
VaporStop<sup>TM</sup> Moisture Barrier

Form Liners \*

Form Ties \*

HD Loop Ties
HD Gang Loop Ties

X-Flat Ties Base Ties

Aluminum Form Ties Residential Form Ties

**Heavy Forming \*** 

Taper Ties She-Bolts Inner Units Euro Taper Ties Euro She-Bolts

GFRP Reinforcement Bar #2 - #11 \*

Metal Rib \*

**Expanded Metal Mesh** 

Modular Braces \*

Type 6-5/8" Type 8-5/8"

Pipe Braces \*

Plywood Forming \*

Coil Ties

Pencil Rod and Clamps Self-Centering Ties

**Snap Ties** 

**Precast** 

Anchor Rail HD Coil Inserts \*

Column Base Connector \*

Edge Connector \*
Ferrule Inserts \*
Ring and Cable Lifter

I ting and Cable L

Slant Anchor \*

Straight Leg Anchor \*
Wall Base Connector
Wire Truss / FRP Truss \*

Rebar Safety Caps

**Rebar Splicing** 

Groutec Unitec

Self-Riser System \*

Shoring \*

Cross Braces Frames Post Shores Screw Jacks

**Snap Ties \*** 

SPAN-X Beams \*

Staybox Rebar Splicing \*

Steel Stakes \*

3/4" Stakes 7/8" Stakes

Stud Rail DSA Reinforcement \*

SurePly™ Forming \*

Panels and Fillers Hardware HD Loop Ties X-Flat Ties Birch Plywood

Tilt-Up

Brace Inserts \*

Helical Ground Anchor \*

Lifting Hardware

Panel Base Connector \*

ProLift Inserts \*
Slant Anchor \*

SureLift (SL) Inserts \* Edge Form Brackets

Walers \*

Butt Plate
Double Channel

# CONCRETE POUR PRESSURE CHART (For Walls Only)

					CONCRETE	CONCRETE TEMPERATURE (FT)		& WALL HEIGHIS				
RATE (R)	55	55°	60°	0	65°	0	70°	0	75°	•	80°	0
PER HOUR	14'-0" and Less	Over 14'-0"	14'-0" and Less	Over 14'-0"	14'-0" and Less	Over 14'-0"	14'-0" and Less	Over 14'-0"	14'-0" and Less	Over 14'-0"	14'-0" and Less	Over 14'-0"
1'-0"	600	1386	600	1288	600	1205	600	1134	600	1072	600	1018
2'-0"	668	1457	630	1353	600	1265	600	1190	600	1125	600	1068
3'-0"	897	1529	840	1419	792	1326	750	1246	714	1177	683	1117
4'-0"	1126	1600	1050	1484	985	1386	930	1302	882	1229	840	1166
5'-0"	1355	1671	1260	1549	1179	1446	1110	1358	1050	1281	998	1215
6'-0"	1585	1742	1470	1614	1373	1507	1290	1414	1218	1334	1155	1264
7'-0"	1814	1814	1680	1680	1567	1567	1470	1470	1386	1386	1313	1313

- Black Values are for Wall Heights 14'-0" and Less; Green Values are for Wall Heights Over 14'-0".
- Concrete Pour Pressure Values shown are listed as pounds per square foot (psf).

- Concrete Temperature Values (T) shown are listed as Fahrenheit degrees.

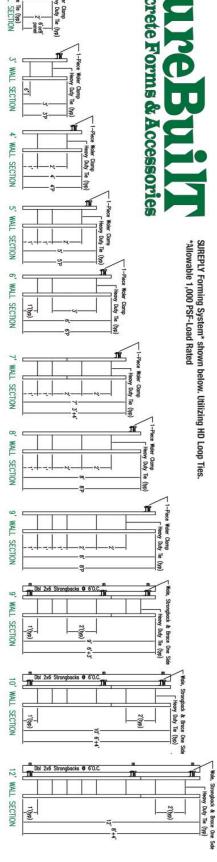
  The chart above does not include all variables or represent all possible Concrete Pour Pressure results.

  Use the Concrete Pour Pressure Equations below for precise calculations of Corcrete Pour Pressures.
- The chart above shows Concrete Pour Pressure results based on a specific set of variables, as follows:
- Allows for Concrete Mix Designs that include Stag, Fly Ash and Retarders (Cc = 1.4)
  Allows for a Maximum Stump of 7"
  Allows for a Maximum Vibration Depth of 4"-0"
- Unit Weight Coefficient (Cw = 1.0)
- All information shown is based on American Concrete Institute (ACI) 347 R-14, dated July 2014.

## CONCRETE POUR PRESSURE EQUATIONS $\,^*$

		nstitute (ACI) 347 R-14, dated July 2014	<ul> <li>All information shown is based on American Concrete Institute (ACI) 347 R-14, dated July 2014</li> </ul>	· All			
	retarding water reducers, or retarding nat delay the setting of concrete.	<ul> <li>Retarders include any admixtures such as retarders, retarding water reducers, or retarding midrange or high-range water-reducing admixtures that delay the setting of concrete.</li> </ul>	res sion > 6.5 ft dimension > 6.5 ft	Slump to be measured after the addition of all admixtures Column defined as vertical element with no plan dimension > 6.5 ft Wall defined as vertical element with at least one plan dimension > 6.5 ft	sured after the a s vertical eleme ertical element v	<ul> <li>Slump to be mea</li> <li>Column defined a</li> <li>Wall defined as y</li> </ul>	
Cc = 1.5	ire slag or 40% or more fly ash	Any cement types with retarders containing 70% or more slag or 40% or more fly ash		per cubic foot)	oncrete (pounds	w = Unit weight of concrete (pounds per cubic foot)	
Cc = 1.4	6 or more slag or 40% or more fly ash	Any cement types without retarders containing 70% or	s Fahrenheit)	= Temperature of concrete at time of placement (degrees Fahrenheit)	concrete at time	T = Temperature of c	
Cc = 1.4	'0% slag and less than 40% fly ash	Any cement types with retarders containing less than 70% slag and less than 40% fly ash		et per hour)	placement (fee	R = Rate of concrete placement (feet per hour)	
Cc = 1.2	in 70% slag and less than 40% fly ash	Any cement types without retarders containing less than 70% slag and less than 40% fly ash			ncrete (feet)	h = Depth of fluid concrete (feet)	
Cc = 1.2	th retarder *	Types I, II and III Cement without slag or fly ash, but with retarder *	The state of the s				NOTES
Cc = 1.0	37S *	Types I, II and III Cement without slag, fly ash or retarders *	= w*h	>= 15 ft / hr	Wall		
			= Cw *Cc * (150 + (43400 / T) + (2800 * R / T))	7 ft/hr - 15 ft/hr	Wall ***		
	CHEMISTRY COEFFICIENT - (Cc)	CHEMISTRY CO	= Cw *Cc * (150 + (43400 / T) + (2800 * R / T))	(4') <7ft/hr	Wall (Ht > 14")	<= 4 feet	<= 7 in
			= Cw *Cc * (150 + (9000 * R/T))	14") < 7 ft / hr	Wall (Ht <= 14")		
	Cw = w/145	Concrete weighing more than 150 lbs / cu ft	= Cw *Cc * (150 + (9000 * R/T))	* Any	Column **		
	Cw = 1.0	Concrete weighing 140 to 150 lbs / cu ft	= W*h	Any	Any	> 4 feet	<= 7 in
less than 0.8	Cw = 0.5 * (1 + w / 145), but not less than 0.80	Concrete weighing less than 140 lbs / cu ft	= W*h	Any	Any	Any	> 7 in
	T COEFFICIENT - (Cw)	UNIT WEIGHT CO	CONCRETE POUR PRESSURE EQUATIONS (psf) (Note: 600 psf = MINIMUM; w * h = MAXIMUM)	ELEMENT TYPE RATE (R)	ELEMENT TY	INTERNAL DEPTH OF VIBRATION (ft)	SLUMP (in) •
		NE EMONITORS	CONCRETE FOOR FIXEGOORE EMORITORS				





2' WALL