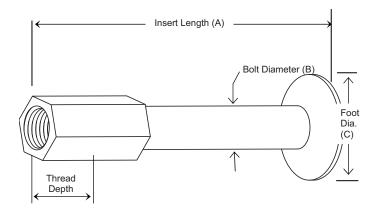


## **DUCTILE INSERTS**

- Designed to give additional load strength in concrete
- Anchors can be used for lifting/handling or fixing and mounting for structural purpose
- Ductile Insert components like couplers, bolts or nuts can be supplied in round or hex version
- Use with SureBuilt double lifting plate for maximum capacity
- Available in coil or NC threaded, hex foot or forged foot

The large foot creates a large shear cone in concrete.



| DUCTILE INSERTS         |                   |  |                       |                 |                          |                |
|-------------------------|-------------------|--|-----------------------|-----------------|--------------------------|----------------|
| BOLT<br>DIAMETER<br>(B) | INSERT LENGTH (A) | MIN. ULTIMATE STRENGTH<br>IN 3500 PSI CONCRETE | MIN. FOOT DIA.<br>(C) | THREAD<br>DEPTH | MINIMUM<br>EDGE DISTANCE | PART<br>NUMBER |
| in.                     | in.               | Ib   | in.                   | in.             | in.                      | #              |
| 1/2 NC                  | 5.00              | 18,000   | 1                     | 7/8             | 8                        | SBDFI125       |
| 5/8 NC                  | 6.00              | 24,000   | 1-1/4                 | 1               | 10                       | SBDFI586       |
| 3/4 NC                  | 7.00              | 34,600   | 1-1/2                 | 1-1/4           | 12                       | SBDFI347       |
| 7/8 NC                  | 7.50              | 43,000   | 1-3/4                 | 1-3/8           | 15                       | SBDF178712     |
| 1 NC                    | 8.00              | 59,000   | 2                     | 1-1/2           | 16                       | SBDFI18        |
| 1-1/8                   | 10.00             | 75,500   | 2-1/4                 | 1-3/4           | 20                       | SBDFI11810     |
| 1-1/4                   | 12.00             | 96,000   | 2-1/2                 | 2               | 24                       | SBDFI11412     |

Ultimate strength need to be divided by safety factors:

- 2:1 for temporary fixture
- 3:1 for permanent fixing
- 4:1 for lifting

Ultimate strength based on 3,500 psi concrete.

For connecting, the bolt or rod connection must be equal to a Grade 8 or A325. If edge distance is below the above published values please contact SureBuilt engineer.

Minimum bolt penetration for full load transfer is minimum 1.5 x bolt diameter.

Rebar connection meets minimum 125% of specified yield requirements.

Standard TSP nail plug available.

6/21/2016

